YY-03A

Semi-Automatic Batch Foaming Machine (Hoist Type)

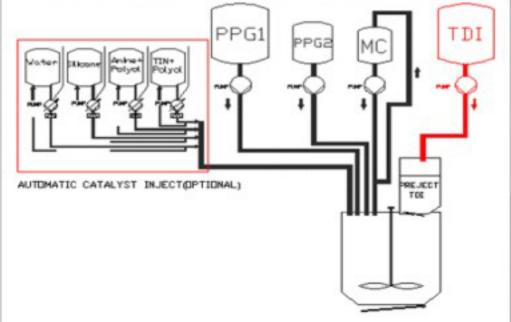
升降式半自动海绵发泡机



技术规格
搅拌桶容量: 180kg不锈钢
搅拌叶片: 3种形式
搅拌马达:台厂15HP
控制系统:人机界面
电控组件: 欧美日原装进口
计量泵浦:美国Viking/德国Kracht
气动三向阀: 意大利VALBIA

Mixer Barrel Capacity: 180kg Stainless Steel Mixing Propeller: 3 kinds of design Mixing Motor: Taiwan Brand 15HP Control System: Human-Machine Interface(HMI) Electronics: Imported from Euro, USA, Japan Metering Pump: USA Viking/German Kracht





特性:

- 半自动海绵升降发泡机适用于生产软质聚氨酯海绵,密度为10~50 kg/m³,自动化生产,生产成本低,操作系统稳定,质量优良。软质聚氨酯海绵主要用于家私、鞋材、胸围、电子、地毯及汽车工业
- 超过三十年经验生产半自动海绵升降发泡机与相关设备,经验丰富、设计团队坚强,生产技术人员优越制造能力

Pneumatic Valve: Italy VALBIA

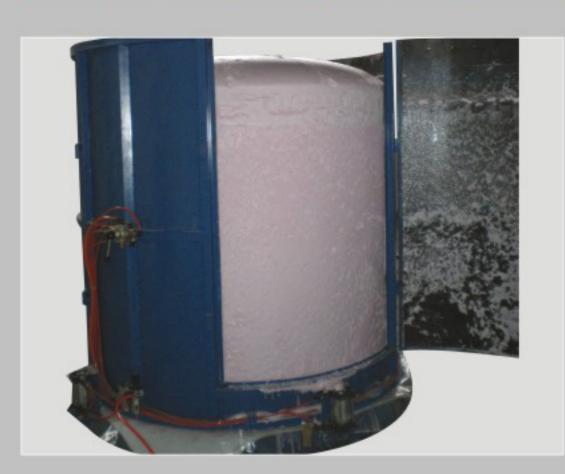
- 半自动海绵升降发泡机可生产聚氨酯海绵,英国防火棉,美国加州防火棉,慢回弹,高回弹,超软海绵,胸围绵,鞋材绵, 高承载海绵,仿乳胶泡绵(根据机器配置)
- 海绵质量硬度分布均匀,密度误差小,稳定性佳
- 设备结构设计优良, 搅拌系统专利设计, 高效能, 混合均匀
- 采用进口电控设备, 特殊经验设计, 耐用, 精度高, 减少生产产生错误
- · 采用高精度美国Viking泵或者德国Kracht泵
- 采用进口气动阀

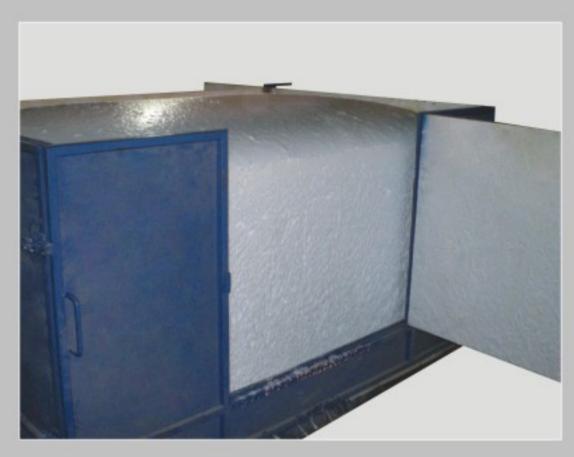
Feature:

- · Flexible polyurethane foaming machine was applied in furniture, brassiere shoe material, carpet, car material
- · Foaming formula component can be selected depends on customer needs
- · Key machine components are imported from internationally famous brand products in Europe and U.S.A
- More than 30 years of experience in manufacturing technology have made Yang Yu machinery the leading expert and supplier of foam plant
- · Good to make polyurethane foam such as conventional, high resilience(HR), visco-elastic (Memory) depends on stream selection
- · Production rate is average 6 blocks per hour



FDI valve is closed	Müzer held is closed		Production Screen				
FFE:30009	125.4	23.4	open	Beside Nature	12		Production:
	+			Becipe None	HECTETION		Gunerity Reserv
PP45000#	122.4 1	23.4	open	Setting Quantity(SP)	1234	per	
-	188.4 I	23.4	open	Production Quantity(PV)	1234	pes	Marcal (Auto)
	Average 1	0019	47.00	Low speed maxer time(SP)	123.4	sec	In a your
	128.4 t	23.4	open	Low speed miser time(FY)	123.4	sec	Les Spece
PPERCace?	128.4 I	23.4	open	TDI hatch open rime (SP)	1.2	sec	21 801
	Average 1	ov. t		TOI batch open time (PV)	1.2	sec	
	125.4 1	23.4	open	High speed niver time(SP)	1.2	sec	
TOT	128.4 1	23.4	open	High speed miser time(PV)	1.2	800	
	126.4 1	20.4	open	Hixer hatch open time(SP)	1.2	sec	
	108.4 I	23.4	open	Mixee hatch open time (PV)	1.2	sec	
PersperEdit	Red July	peri.	rani Terr	Puty Motor Start Screen			THE LEAST





Main Machine Introduction

- 8个工时,约生产50个泡棉
- · 15HP 主搅拌马达, 转速100~2800 RPM
- · 180kg 不锈钢混合桶
- · 60L不锈钢TDI预备射料缸
- 义大利进口气动三向阀
- Working space: 10m×12m
- 15HP main mixing motor, speed 100~2800 RPM
- · 180kg stainless steel mixing tank
- · 60L stainless steel prepare injection barrel for TDI
- · PPG1料罐 2吨 使用碳钢制作, 内装有恒温控制 冷却盘管(不锈钢材质制作) 搅拌电机使用2HP附有减速机
- · PPG2料罐 1吨 使用碳钢制作,内装有恒温控制冷却盘管(不锈钢材质制作) 搅拌电机使用2HP附有减速机
- · TDI料罐 2吨 使用碳钢制作, 内装有恒温控制 冷却盘管(不锈钢材质制作) 搅拌电机使用3HP附有减速机
- · MC料罐 0.3吨 使用碳钢制作, 内装有恒温控制 冷却盘管(不锈钢材质制作)
- 恒温控制设备1套 项目:
 - A、冷冻机5吨×1只
 - B、冷水与热水共用一套缸
 - C、循环水泵×2台
- MIXER TANK FOR PPG1:2000Liter×1;Use Carbon steel material Include the stainless steel coiled cooling pipes; Mixing motor use 3HP with reducer.
- MIXER TANK FOR PPG2:1000Liter×1;Use Carbon steel material Include the stainless steel coiled cooling pipes; Mixing motor use 3HP with reducer.
- MIXER TANK FOR TDI:2000Liter×1;Use Carbon steel material Include the stainless steel coiled cooling pipes; Mixing motor use 3HP with reducer.
- MIXER TANK FOR MC:300Liter×1;Use Carbon steel material Include the stainless steel coiled cooling pipes.
- · Temperature control system×1 unit Item:
- · A Refrigerator 5ton×1set
- · B. One tank for cool water and hot water
- · C Water pump×2sets

